

ABSTRACT

The present invention intends provided a tandem pressing apparatus which can shorten and the conveying distance i. e. the conveying time without increasing conveying speed of the work.

A tandem pressing apparatus of the present invention is comprised of a tandem pressing line constructed by plural tandem presses 10 and 20 disposed side by side, and a work conveying apparatus 70 including a main member and an arm portion. Each of the tandem press includes a bed, 11, plural uprights 13a to 13d studded on the bed, and a slide 15 supported on the uprights to be ascended or descended. The main member 62 and 63 is provided at a portion located inside the uprights of the adjacent two tandem presses constructing the tandem pressing line and does not interfere with the slide. The arm member 65 is held on the main member to transfer the work having been pressed by the upstream tandem press to the downstream tandem press.